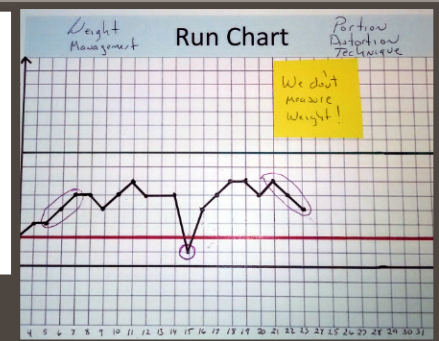


Three Building Blocks of Lean

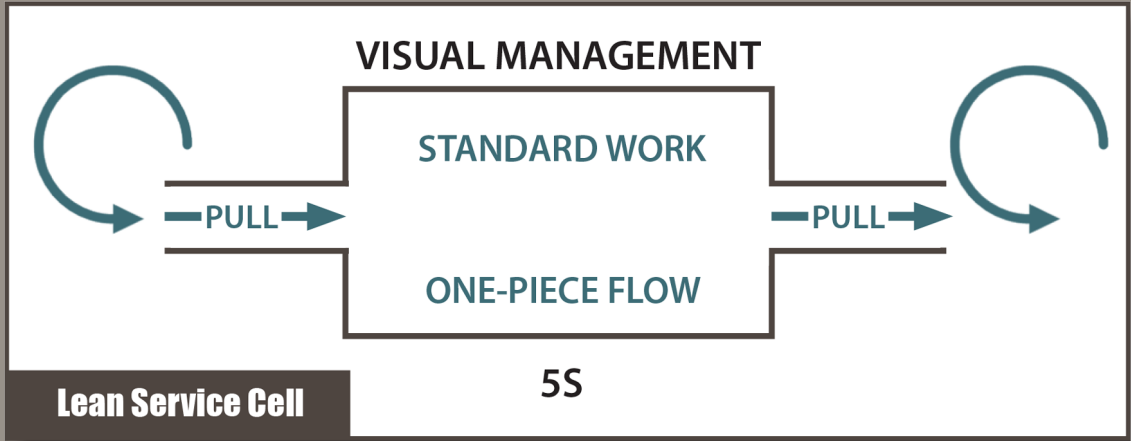
3

- Metric to Move
- Standard Work
- Visual Management
- Data Collection
- Team Huddles

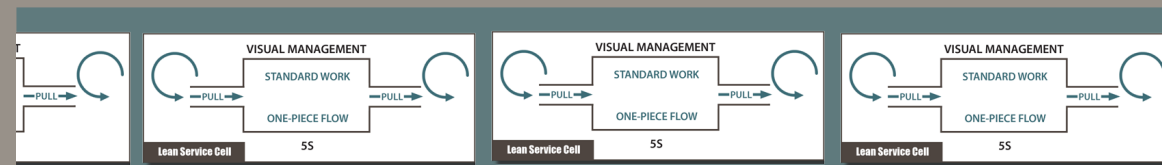
Daily Improvement



2



1



Value Stream & Eliminate Waste